

1 / 10

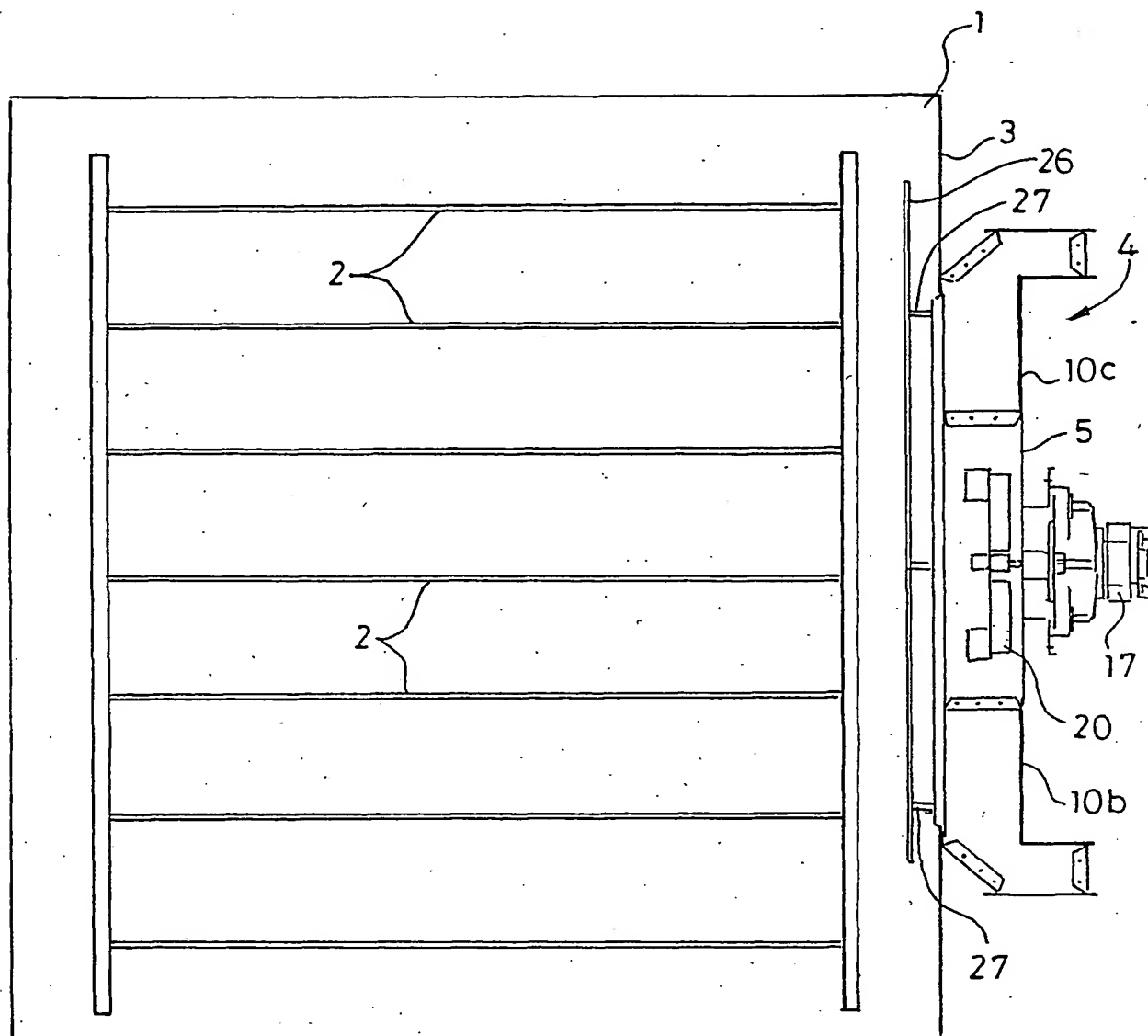
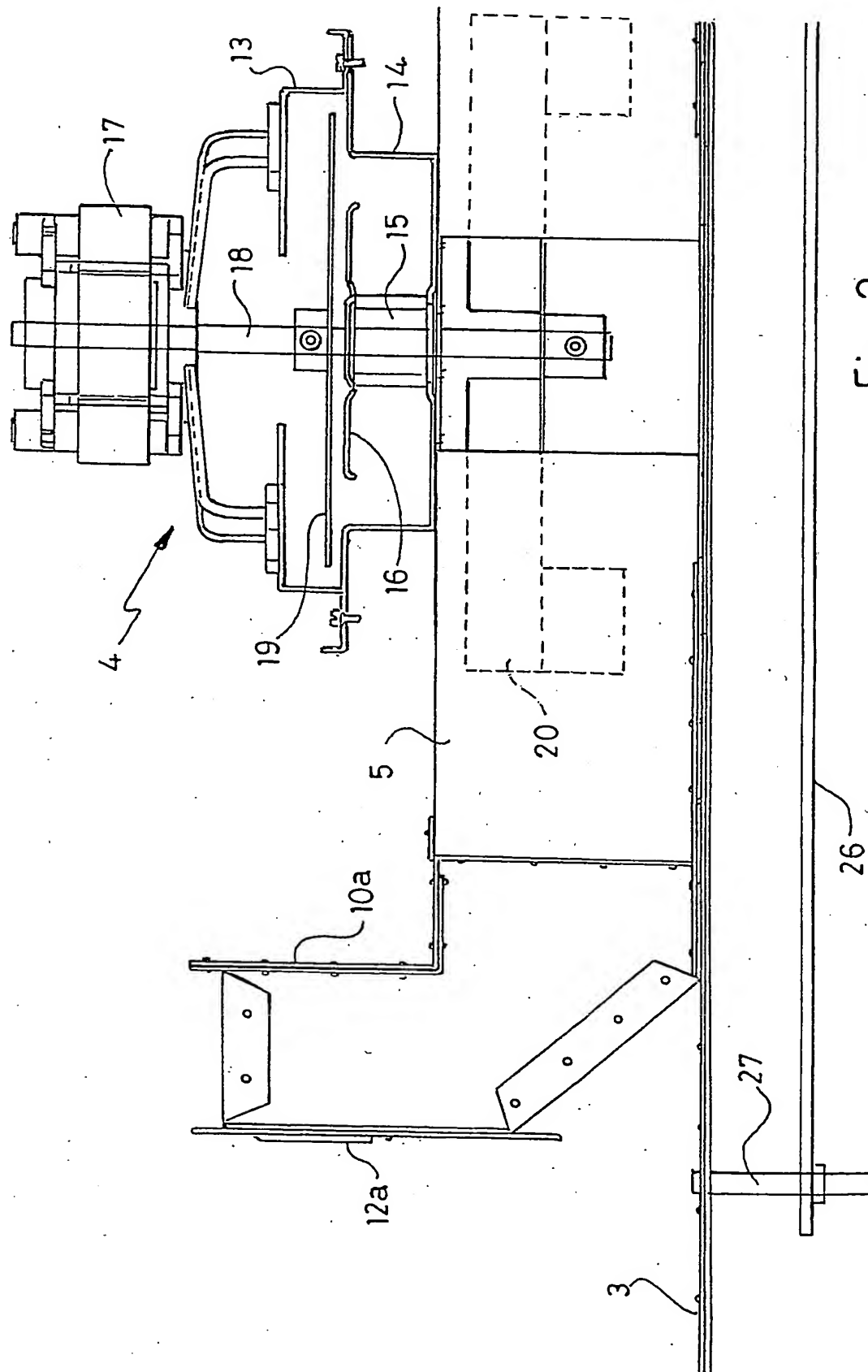


Fig. 1

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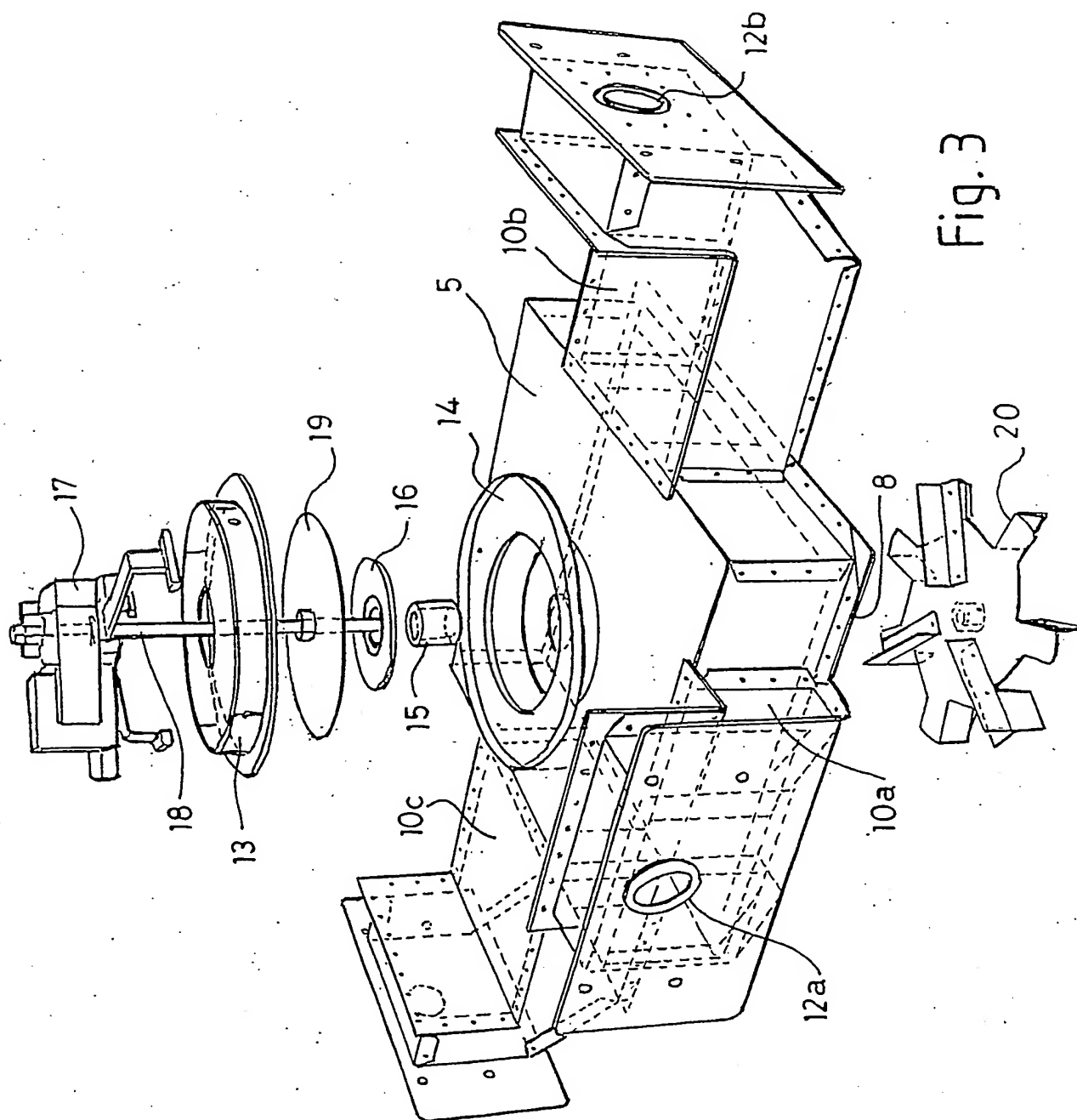


Fig. 3

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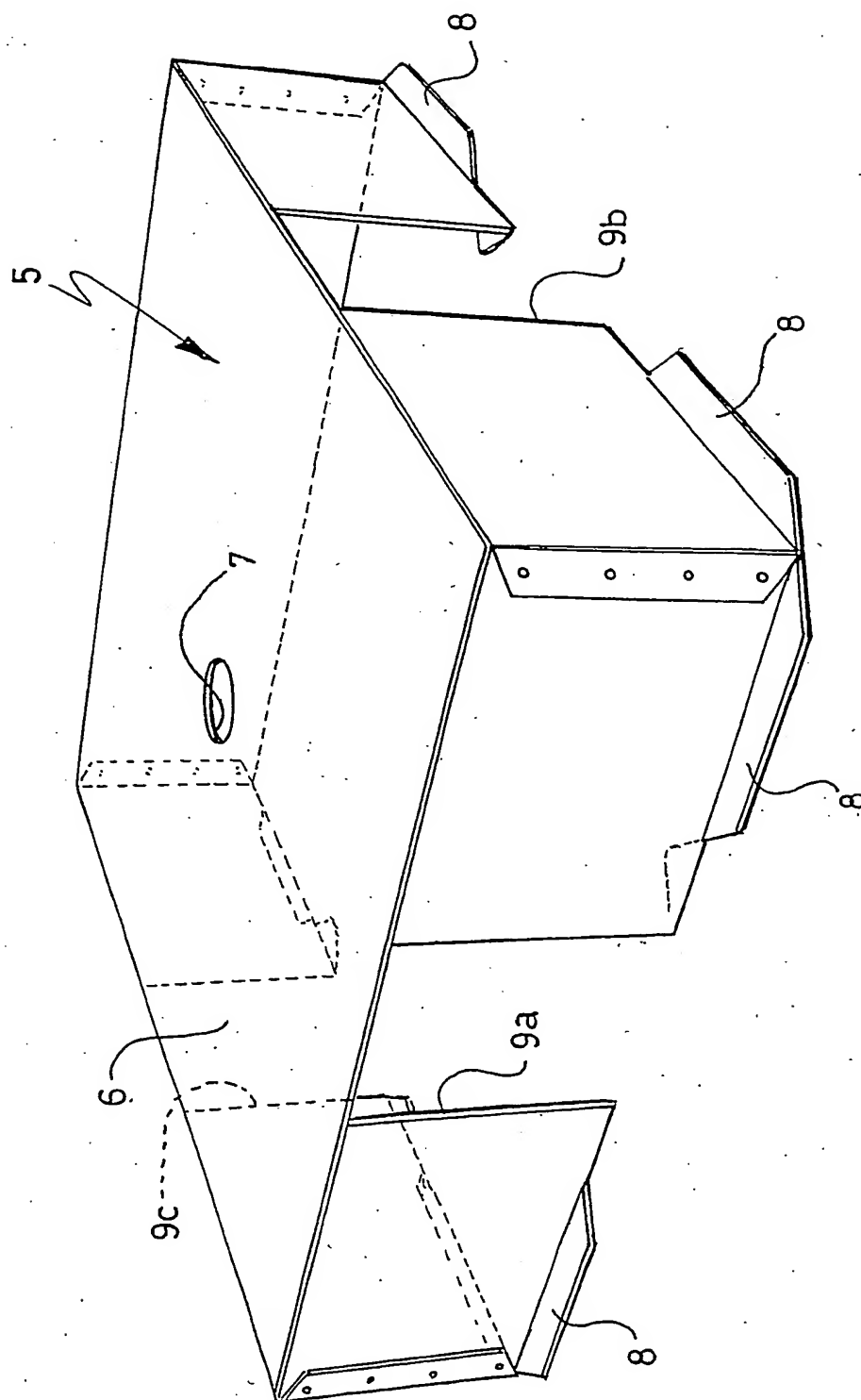


Fig. 4

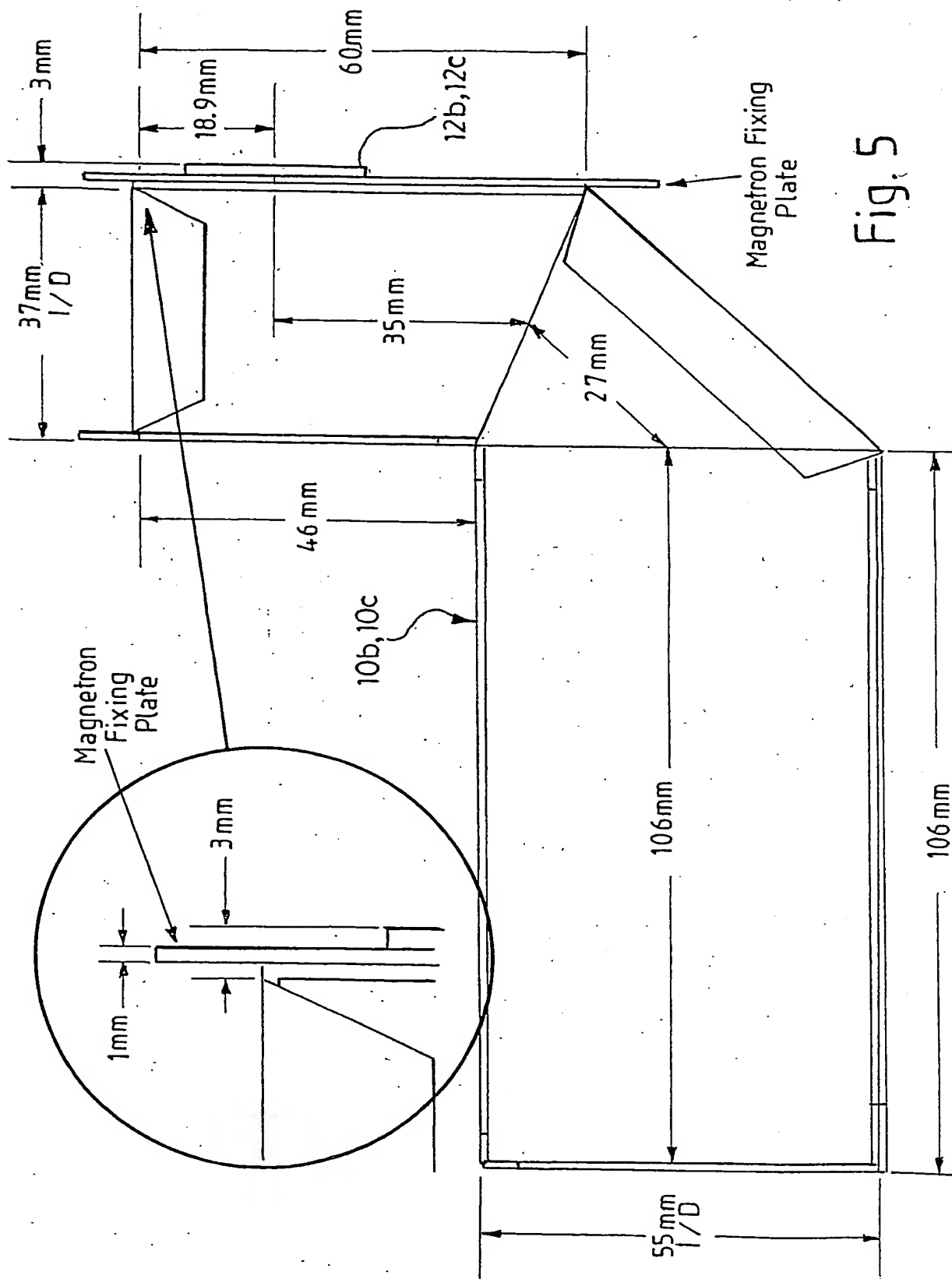
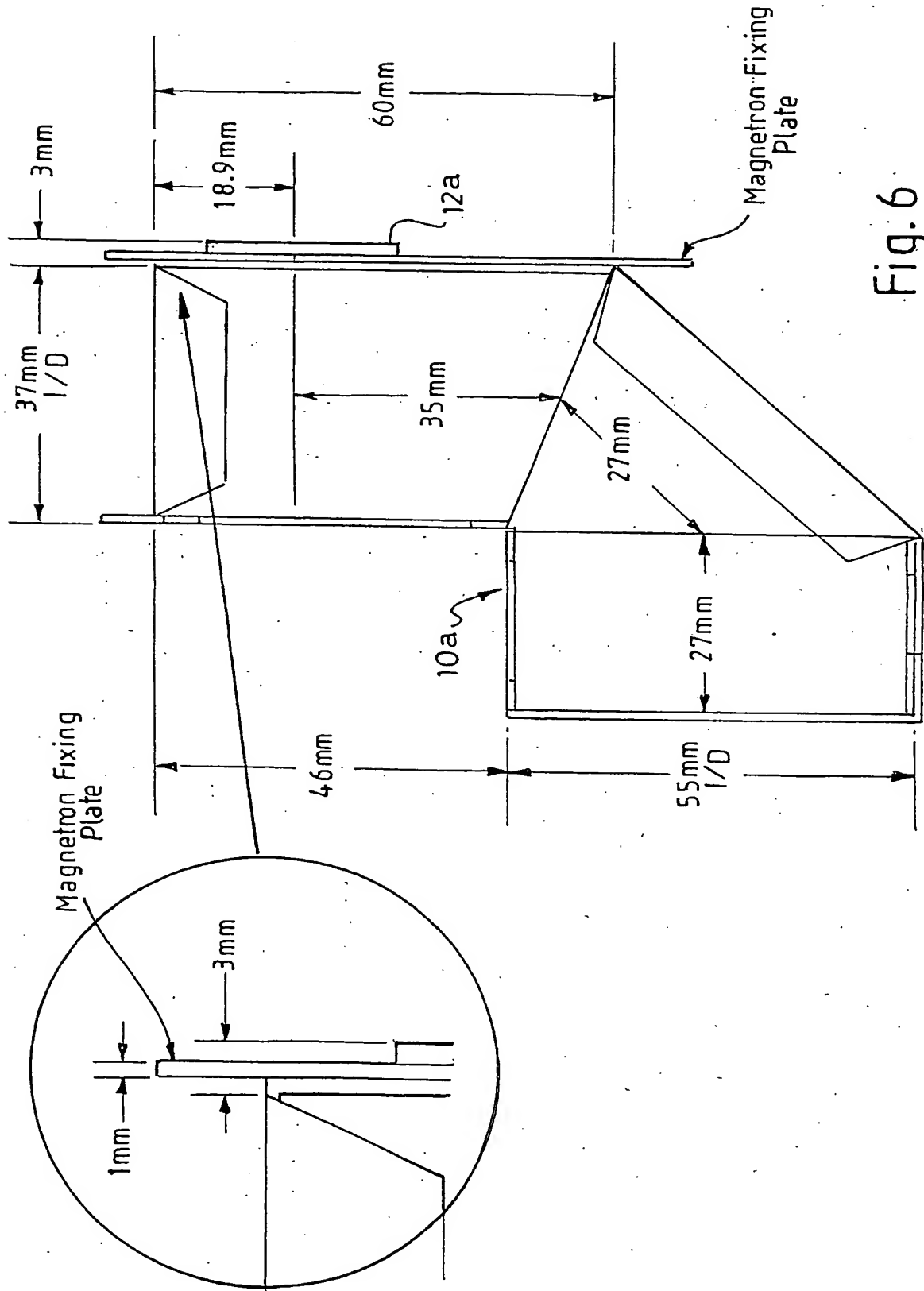


Fig. 5

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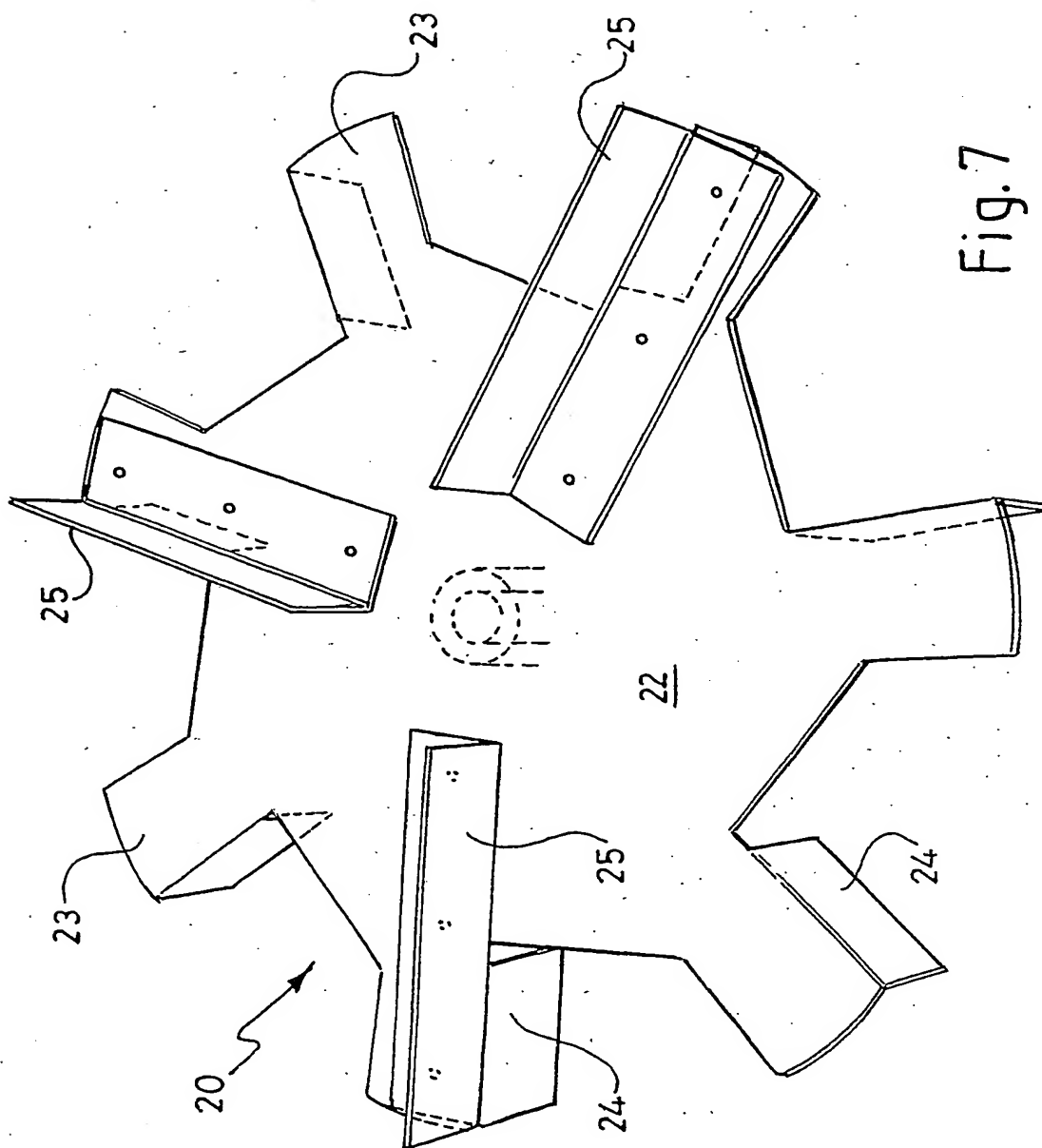


Fig. 7

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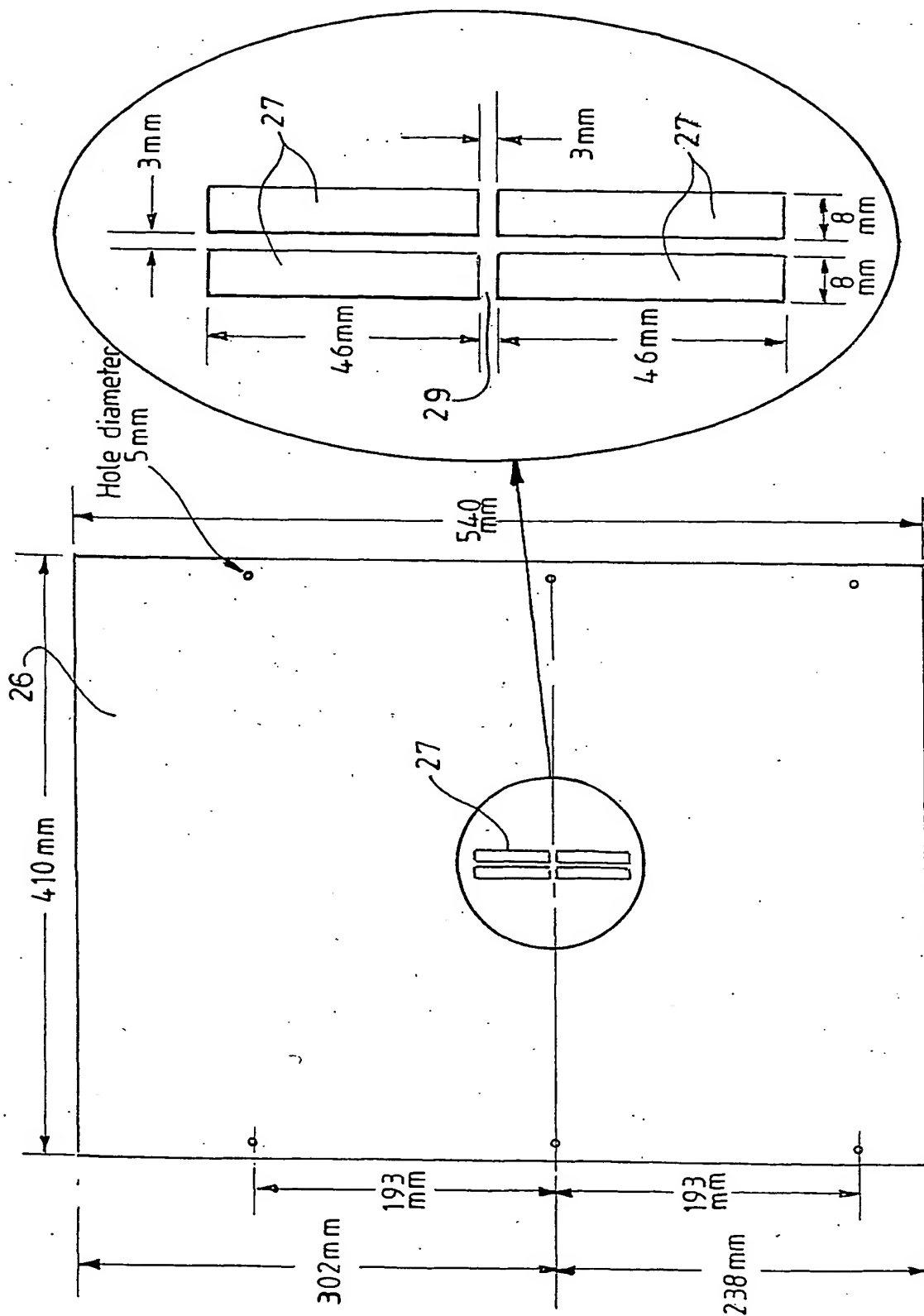


Fig. 9

Fig. 8

Metal Thickness = 3 mm



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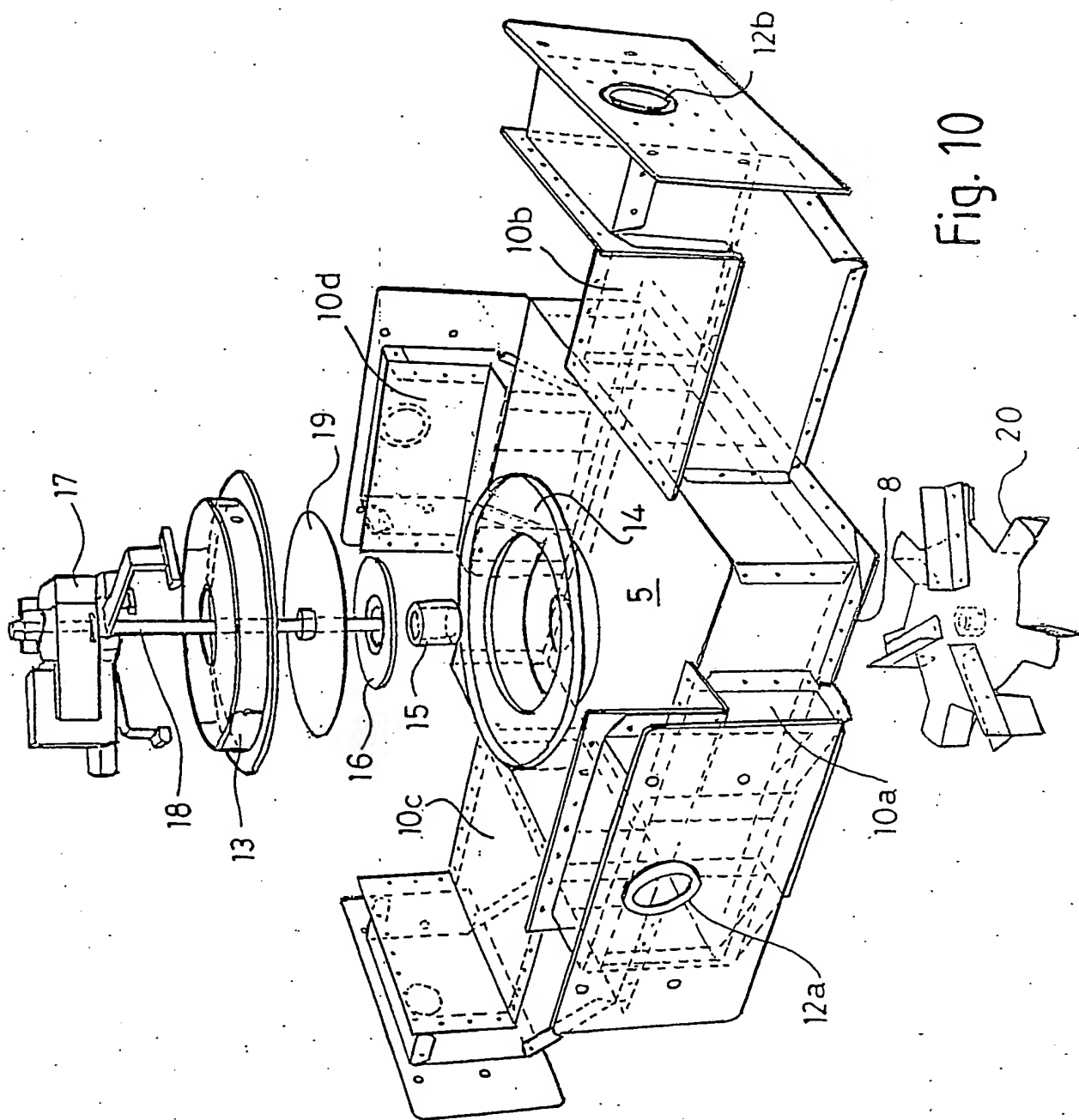


Fig. 10

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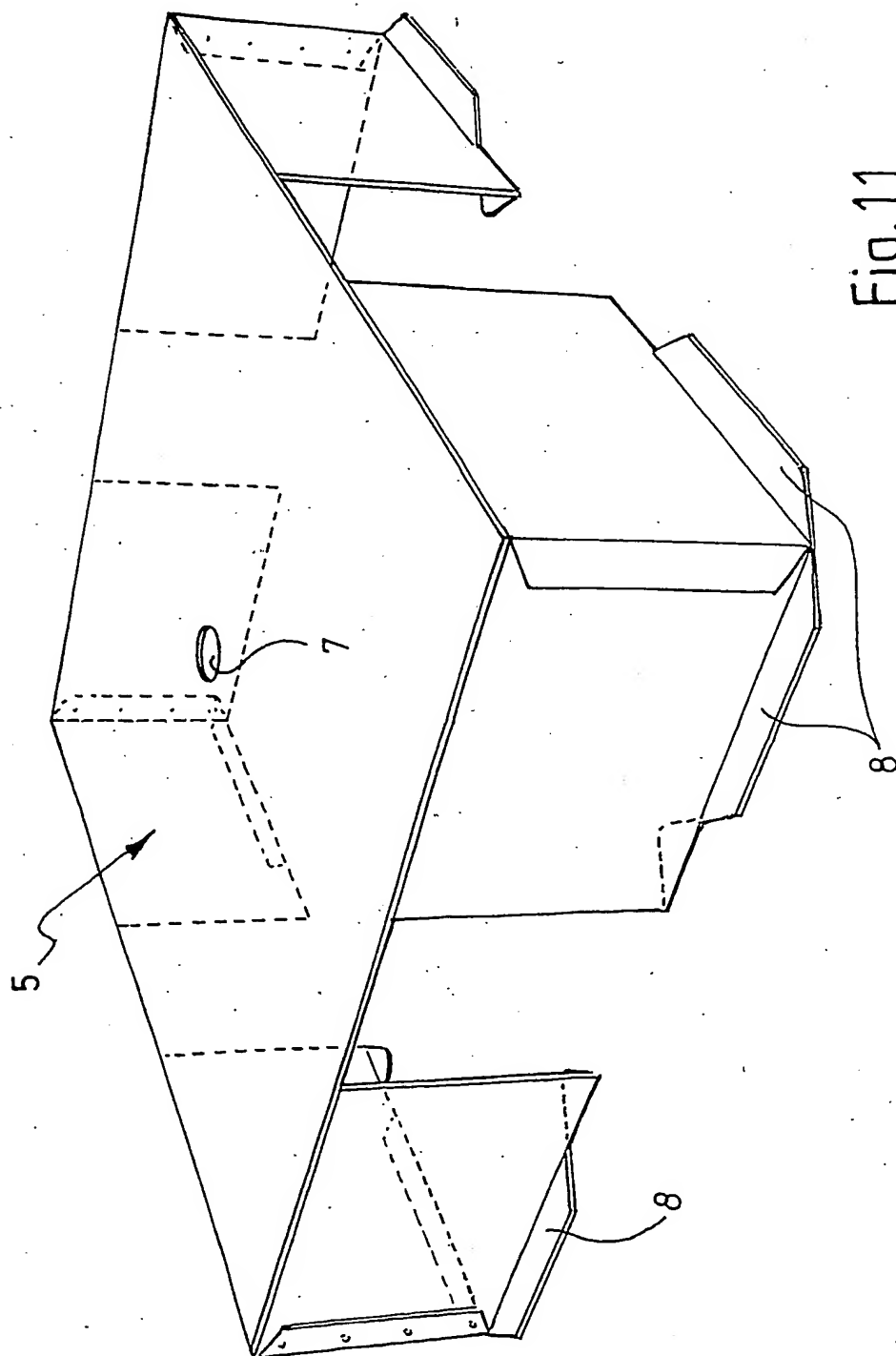


Fig. 11